



RED-OXY TREATMENT FILT R A TION A D S O R P TION FILT E R S O R B INSTANT PRODUCTS



Advantages

≻	No Control Valves	≻	Filtration	down	to	1
۶	No Backwash		micron			
۶	No Waste Water	≻	Resistance	to	Hea	vy
۶	No Chemicals		metals			-
۶	No Regeneration	۶	Continuous	opera	tion	&
۶	No Concentrate		performanc	e		
\triangleright	High Filtration Rate	≻	Easy Maint	enance)	

The above process shown is for removing soluble Barium (Ba) in water by adsorption onto the Hydrous Magnesium Oxide Beads. In addition this process will also remove Silica. Phosphates, Sulphates and Strontium from water. The negatively charged Hydrous magnesium oxide beads in Up Flow packed bed system when comes in contact with water having Barium than immediately Barium is adsorbed onto Hydroxide making it nondissolvable and then later trapped by Crystolite filtration. The other methods to reduce Barium concentration are just not economical and dangerous for environment.

Mechanism

Mg ²⁺ + O	=	MgO (Media)			
MgO		(Removal)			
H ₂ O					
Mg ²⁺ (OH) + Ba(Trapp)					
Mg ²⁺ +	Ba(OF	H) ₂			

Ion Exchange Method

However, strong acid cation system can remove barium from water with <u>massive unintended</u> <u>consequences</u>. Ion exchange systems require frequent resin regeneration using **Sodium Chloride**. The treatment, handling and disposed of the Regenerant (chemicals) are a major drawback to this lousy technology and concentrating to the world problems.

Reverse Osmosis Method

As the world says, concentrated wastes with membranes are not reversible. Reverse Osmosis systems, scaling often occurs on the **RO membrane** if the barium reacts with contaminants which form Barium silicate, Barium phosphate and Barium sulfate or Barium carbonate. This reduces the efficiency of the Reverse Osmosis units and damage the **Membranes**.

So there is only one Unique method to remove Barium from water is **Bariumtrapp** which involves adsorption of Barium onto Magnesium (Mg²⁺) Hydroxide (OH-). Adsorption is pH dependent process. The water must have once again a pH of approximately 10.5 for efficient Barium Adsorption. **Bariumtrapp systems** are cost effective and most successful.